

Date: Tuesday, 23/12/2008 3:31:57 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: END PLATE		
Job Number	: 44330					
Estimate Number	: 10547					
P.O. Number	:			Part Number	: D30671	
This Issue	: 23/12/2008		S.O. No. :	Drawing Number	: D3067 REV A	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	Drawing Revision	: A	
Previous Run	: 41447			Material	:	
Written By	:			Due Date	: 17/01/2009	
Checked & Approved By	: <u>MF 08-12-24</u>			Qty:	160 Um: Each	
Comment	: Est:03.01.21 Remove step 6 (Deburr) KJ Est Rev:B Now on Waterjet 06-06-16 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M5052H32S063	5052-H32.063 Sheet	
		Comment: Qty.: 0.0656 sf(s)/Unit Total : 10.5000 sf(s) 5052-H32.063 Sheet Material: 5052-H32 (QQ-A-250/8) M5052H32S.063) or 6061-T6 (QQ-A-250/11) (Ref. M6061T6S.063)	Batch: <u>107276</u> <u>BS 9-1-14</u>
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3067 Dwg Rev: <u>A</u> Prog Rev: <u>A</u>	
		2-Deburr if necessary	<u>BS 9-1-14</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>BS 9-1-14</u>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>BS 9-1-14</u>
5.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE Bend as per Dwg D3067	<u>BS 07/07/13</u> <u>174</u>

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Drawing Name: END PLATE

Job Number: 44330

Part Number: D30671

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



109-02-13 (174)



Comment: INSPECT WORK TO NEXT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 114A

109-02-13 (174)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF  
09-02-13

DART AEROSPACE LTD	Work Order:	44330
Description: End Plate	Part Number:	D3067-1
Inspection Dwg: D3067	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

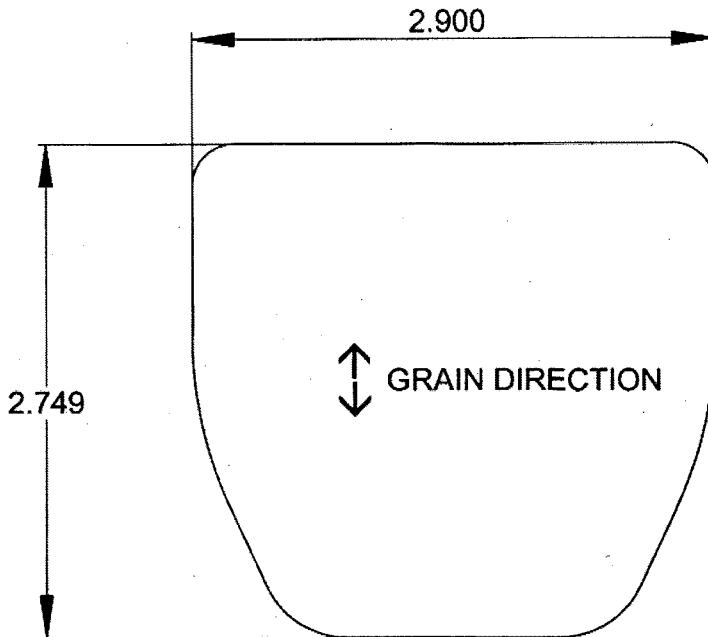
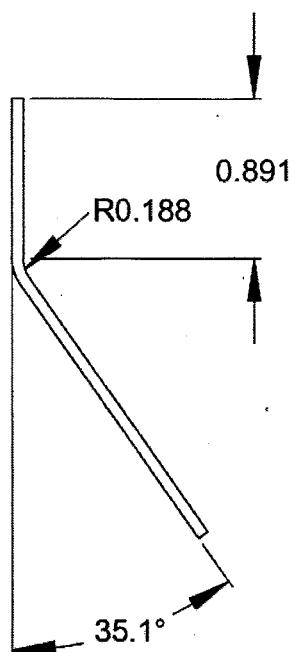
## X First Article      Prototype

Measured by:	1B	Audited by:		Prototype Approval:	N/A
Date:	9-1-14	Date:	09/01/15	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	03.10.07	New Issue	KJ/RF <i>✓</i>	<i>✓</i>

**DART**

DESIGN <i>AP</i>	DRAWN BY <i>IP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
CHECKED <i>CH</i>	APPROVED <i>CH</i>	DRAWING NO. <b>D3067</b>
DATE 02.09.11		REV. A SHEET 1 OF 1
		TITLE <b>END PLATE</b>

**RELEASED**  
02.04.2011D3067-1 FLAT PATTERND3067-1 BEND DETAIL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 44330

D3067-1 END PLATE

- 1) MACHINE PER DWG FILE "D3067-1.SLDPRT"
- 2) MATERIAL: 5052-H32 PER QQ-A-250/8 (REF DART SPEC. M5052H32S.063)  
OR 6061-T6 PER QQ-A-250/11 (REF DART SPEC. M6061T6S.063)  
ALUMINUM SHEET, 0.063 THICK
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES